

## ZAVA® SEAL-RING HOW IT WORKS

The ZAVA® Seal-Ring is a split and lockable O-Ring with Quick-Lock which is very easy to mount without any vulcanizing.

### MOUNTING INSTRUCTIONS

Before you mount the ZAVA® Seal-Ring it should be stretched so that about 2% bias is obtained. It is easier to mount the ring if it is stretched by two persons, one at either end of the opened ring (like a "tug of war") before it is carried around the drum. In the case of boxes, and shaft seals, the ring should not be biased more than shrinkage. Grease the sliding surfaces with lubrication grease. Drop a few drops of cyanoacrylate adhesive onto the rubber around the lock, optional, press the lock together and hold for approx. 15 sec. Put the seal-ring in place.

**Note:** The patented quick-lock cannot be opened or disassembled when locked. Therefore, never try to push together the lock before mounting!

- Remove the tape around the ring
- Stretch the ring, see above.
- Grease the sliding surfaces with lubrication grease.
- Put the ring around the drum, shaft or where you want to mount it.
- Drop a few drops of glue around the pin, optional.
- Insert the pin into the sleeve.
- Press the lock together and hold for about 10 sec.
- Put the ring in place.



**Note:** Because of customs regulations we cannot ship glue or grease to certain countries.